



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6205G19432-3G-7
Job Sheet 186576



Part No: RBW6205G19432-3G-7

Job Qty: 4 ea

Part Name: Washer



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/17/18

Job Tracking No:

Due Date: 12/28/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6205G19432-3G Rev 2 IPP Rev A 18.03.12 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		12/28/18	0.00	0.00	Start Up Machining-3		DEC 18-11-28
110	Lathe Conv	4 pcs		12/28/18	0.00	1.33	Lathe Conv-1		DEC 18-11-28
120	QC	4 pcs		12/28/18	0.00	0.00	QC2 Machining-4		DEC 18-11-28
130	QC	4 pcs		12/28/18	0.00	0.00	QC8 Machining-4		DEC 18-11-28
150	Outsource	4 pcs		12/28/18			GRO002-VC	10	DEC 18-11-30
160	Packaging	4 pcs		12/28/18	0.00	0.00	Packaging2		DEC 05 2018
170	QC	4 pcs		12/28/18	0.00	0.00	QC6		DEC 06 2018
180	Packaging	4 pcs		12/28/18	0.00	0.00	Packaging3-1		DEC 06 2018
190	QC21-SA	4 Ea		12/28/18	0.00	0.00	QC21		DEC 07 2018

Part Op 110 - 1-Machine as per DWG 2-Deburr
Descriptions: 150 - -Issue P/O to Groupe Altech: P/O 041909 -Zinc plate, ASTM B633 TYPE 2 SC2 -Color yellow -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M1018R1.625	round bar 1.625	1600 ft (.04 ea)	90-Start up Operation	5123481

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M1018R1.625	0	10	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



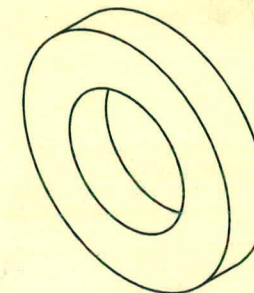
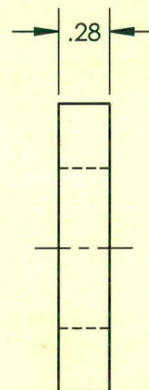
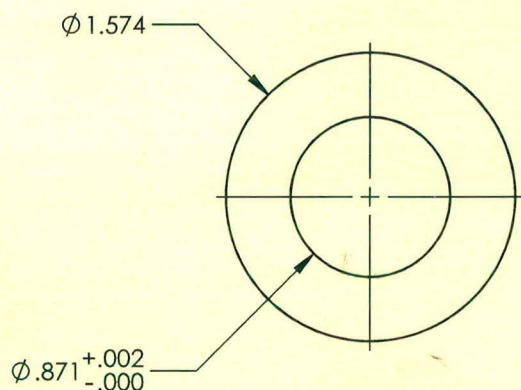
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rev _____ Use _____ Suspected Unapp _____		PROCESS Container No: S132187 Part: RBW6205G19432-3G-7 Job No: 186576 Serial No/Batch: S132187 Revision: 2 Inspector: _____ Exp Date: _____ Instructions: _____ Date: 11/28/18 Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 TEL: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com	
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REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED
2	16-0031	-7 CH'D FINISH WAS YELLOW ZINC PLATE IS ZINC PLATE ASTM B633 TYPE I SC2. CH'D DIM WAS .276 IS .28.			2/11/2016	DPD	JAG



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 186576 MWS
1871-19

(-7)
WASHER

DART AEROSPACE	
TITLE M/R SCISSOR BUSHING INSTALL TOOL	
DWG NO. RBW6205G19432-3G-7	REV 2
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH ZINC PLATE	.XX ± .01 ANGLES ± 5°
SPEC ASTM B633 TYPE I SC 2	.X ± .1 SURFACES = 125/✓
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	AGUSTA AW139
SCALE 1:1	DATE 7/8/2009 SHEET 5 OF 6



Dart Aerospace Ltd.
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Tel (613) 632-5200

PURCHASE ORDER **PO041909**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO041909
PO Date: 11/30/18
Due Date: 12/12/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pytm Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	184702	RBT18582	Tail Rotor Gear Box Torque Adapter -Issue P/O to Groupe Altech: P/O -Zinc plate, ASTM B633 TYPE 1 SC2 -Certificate of Conformity is required	Firmed	-	12/7/18	10 pcs	0 pcs	10 pcs	\$10.00/pcs	\$100.00
Line Item Note ** NEED MONDAY, IS IT POSSIBLE? ** Please confirm											
2	186576	RBW6205G19432-3G-7	Washer -Issue P/O to Groupe Altech: P/O -Zinc plate, ASTM B633 TYPE 2 SC2 -Color yellow -Certificate of Conformity is required	Firmed	-	12/12/18	4 pcs	0 pcs	4 pcs	\$11.356/pcs	\$45.42

10X DEC 05 2018

4X DEC 05 2018

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PURCHASE ORDER **PO041909**

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	187044	RBW6505G00831-3G-7	Swivel Plate Weldment -Issue P/O to GROUPE ALTECH: P/O -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; A36 -Certificate of Conformity is required	Firmed	-	12/12/18	1 pcs	0 pcs	1 pcs	\$23.22/pcs	\$23.22
4	187024	RBW6505G00831-3G-1	Leg Assembly Weldment -Issue P/O to GROUPE ALTECH: P/O -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; A36 -Certificate of Conformity is required	Firmed	-	12/12/18	1 pcs	0 pcs	1 pcs	\$11.356/pcs	\$11.36
Grand Total:										\$180.00	

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

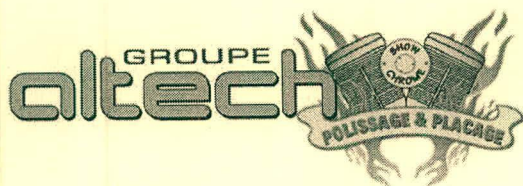
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 12/3/18 8:39 AM dart.tsimiklis.chrisoula



Certificat de Conformité / Certificate of Compliance

(014964-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

014964- 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

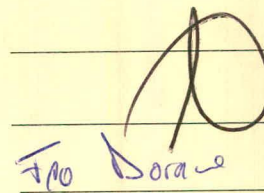
Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
04-Dec-2018		Aman		041909 ✓				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBT18582 ✓ Rev.	RBT18582 ZINC PLATE, ASTM B633 TYPE 1 SC2	ZINC CH	10	10 ✓	0	0	0
2	RBW6205G19432-3G-7 ✓ Rev.	RBW6205G19432-3G-7 01-ZINC-YELLOW [ZINC YELLOW] OLD YELLOW CHROMATE, 96 hours ASTM B633 TYPE 2 SC2	ZINC CH	4	4 ✓	0	0	0

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Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness
Inspecteur Qualité
Quality Inspector
Réçu par
Received By


Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.

